



# OVER 30 YEARS OF EXPERIENCE



In 1988, Epilog Laser's revolutionary systems opened the world's eyes, not only to what could be accomplished with a laser, but also to how accessible a laser is to businesses, both large and small.

We are innovators. We are engineers. We are problem solvers. We are committed to designing and manufacturing the highest-quality, fastest laser systems in the industry, right here from our global headquarters in Golden, CO, in the foothills of the Rocky Mountains.

Our worldwide presence continues to grow with corporate offices located in the Netherlands and Canada. We now have even more locations to provide you with the highest level of support and convenience. Contact us to schedule a hands-on demonstration from your local distributor and see how an Epilog Laser can benefit your business with the industry's highest engraving speeds, the most-detailed etching, and fast, accurate cutting. Find out how an Epilog Laser can transform your business.













# ENGRAVE - CUT - MARK

Electronics Engraving
Wood Engraving & Cutting
Marble & Stone Etching
Acrylic & Wood Signage
Nameplates & Desk Sets
Wedding Memorabilia
Corporate Giveaways
Glass Etching
Sporting Goods

Holiday Ornaments
Corporate & Sporting Awards
Architectural Models
One-of-a-Kind Gifts
Greeting Cards
Guitar Inlays
Custom Jewelry
Acrylic Plaques
Photo Frames

3D Models
Inlaid Signage
Photo Engraving
Barcode Engraving
Engraved Denim Jeans
Logo Engraving on Parts
Etched Business Cards
Tool Identification
Medical Part Markina

Laptop Customization
Paper Invitations
Marble Flooring
Cloth Etching
Memorials
Home Decor
Cabinetry
Product Marking
Industrial Etching

Phone Customization Custom Pet Tags Appliqués Toys & Games Photo Albums Wine Bottle Etching Engraved Mirrors Photo Etching And much more!

# CHOOSE YOUR LASER

### CO<sub>2</sub>: Versatility

Engrave and cut a wide variety of materials with our CO<sub>2</sub> laser line. A CO<sub>2</sub> laser system can engrave on all kinds of materials, including wood, acrylic, rubber, plastic, and more.

	Engrave	Cut
Wood		
Acrylic		•
Glass		
Coated metals	•	
Ceramics	•	
Delrin		•
Cloth		•
Leather	•	•
Marble		
Matboard	•	•
Melamine		•
Paper	•	•
Mylar	•	•
Cardboard	•	•
Rubber	•	•
Wood veneer	•	•
Fiberglass	•	•
Painted metals	•	
Tile	•	
Plastic	•	•
Cork	•	•
MDF	•	•
Anodized aluminum	•	
Twill	•	•
Stainless steel	‡	
Brass	‡	
Titanium	‡	
Bare metal	‡	

### Fiber: Metal Etching

Featuring an air-cooled ytterbium fiber laser source, these are the ideal systems for direct metal etching and marking, as well as marking engineered plastics.

#### Compatible Materials:

ABS (black/white) Aluminum 6061 Aluminum, yellow chromate Anodized aluminum Bayers bayblend FR110 Brass Brushed aluminum Carbon fiber Carbon nanotube Ceramics Ceramics, metal-plated Cobalt chrome steel Copper DAP- Diallyl Phthalate Delrin, colored (black/brown) GE Plastics polycarbonate resin Hard coat anodized aluminum Inconel metals (various) Iron-phosphate coating Machine tool steel Magnesium Makrolon Makrolon 2807

Molybdenum

Nickel-plated 1215 mild steel Nickel-plated brass Nickel-plated gold Nickel-plated Kovar Nickel-plated steel Nylon PEEK, white & glass filled Polybutylene Terephthalate Polycarbonate, (black/white) Polycarbonate resin 121-R Polysulfone Rynite PET Santoprene Silicon carbide Silicon steel Silicon wafers Stainless steel 303 Stainless steel 17-4 PH Steel 4043 Steel, machine tool Teflon, glass filled Various inconel metals Zinc-plated mild steel And many more!

‡ CO2 lasers will mark bare metals when coated with a metal marking solution. For more info, call +1 303-277-1188

## EASY PROJECT SETUP

## From Design to Finished Product



Design your graphic in your favorite graphic design software.



Print the design to the Epilog Laser Dashboard™.



Choose your settings and start engraving or cutting your design.

## Material Settings Library

Epilog's Material Settings Library is your first stop for finding the perfect settings for most materials. This parameter library has been built by testing materials to find the best settings for you to use with your laser system. If you discover your own preferred settings, or have a special material that you use with your laser, save your custom settings so you always have access to your favorite laser parameters at the touch of a button.

## Online Training

Register your machine at our free online training suite, training.epiloglaser.com and start learning the latest tips and tricks on project setup and more. Featuring walkthrough demonstrations of how to set up projects, articles on maintenance for your machine, and a thorough library of support videos, the Epilog Laser Training Suite is your online manual for learning how to make the most of your laser system.

## IRIS™ Camera Positioning & Job Trace

Positioning your image for engraving has never been easier. The Fusion Edge and Fusion Pro's IRIS™ multi-camera system shows your laser's table on screen in the Laser Dashboard™, allowing you to precisely position your image on screen, then print to the laser. You can also use the camera at the laser head on the Fusion Pro to recognize registration marks in your artwork for extremely precise engraving on preprinted pieces. To ensure your engraving is precisely positioned, run the instant Job Trace to see exactly where your image will be engraved on your product.

## Fastest Engraving Speeds: Up to 165 IPS (4.2 m/s)

Higher-speed engraving means more throughput for your business. Epilog prides itself on creating machines with incredibly fast engraving times and the quickest turnaround speeds, while still providing the highest quality results. The Fusion Pro's motion control system allows the laser to reach a top speed of 165 IPS with 5g acceleration for the industry's fastest engraving. Extremely robust motors and an industrially designed motion control system allow us to reach the highest engraving speeds while still providing the high-resolution you expect from an Epilog Laser system.

## Epilog Software Suite™

Epilog's powerful software suite allows you to position your artwork and duplicate your image across the screen, and access our materials database quickly and easily. Save your files to the Job Manager and you can access any job you have ever sent to the laser. Organize your jobs, rerun projects, and more.



Welcome
Unpacking the Laser
Setting up the Exhaust
Machine Tour
Print Driver Tour
Job Manager Tour

Job Manager Tour

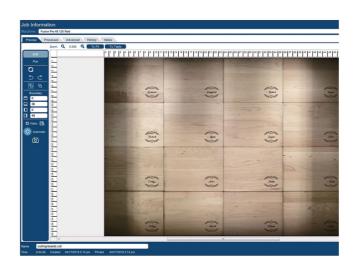
System Basics

Control Panel Tour

Image Resolution and How it

Affects Engraving







WHY EPILOG LASER?

## Higher Speed and Quality

Only Epilog Laser can offer you the highest quality engraving even at the fastest speeds. What does this mean for you? Higher throughput without having to sacrifice quality. Epilog's laser systems run up to 165 IPS and 1200 dpi. Take a look at our engraving quality under a microscope to see the fine detail that is achieved even at the highest speeds.

## Made in the USA Quality

Epilog Laser is proud to be engineered, designed and manufactured in the USA. From our high-tech manufacturing facility located in the foothills of the Rocky Mountains in Golden, CO, our machines go from concept, to design, to build all in one facility. Every Epilog Laser system goes through a battery of vigorous tests before being shipped to you, so you know that the machine you receive is going to perform to Epilog's exacting standards from the first time you switch it on.

## Built-In Networking

With our true Ethernet connection, you can access your laser from any computer in your office. You can also choose to use the USB connection, or even print wirelessly with our Fusion Pro and Edge systems. A designer can be working on one computer and sending the jobs to the the laser, while an operator queues the correct job to be run next. You can even have the same computer sending jobs to multiple lasers for even more efficiency.

### Lowest Lifetime Cost

Epilog's laser systems have been designed for the lowest lifetime cost of any system in the industry. The systems include a full two year warranty that covers every part on the machine. By utilizing the highest-quality parts within the systems, you can feel secure that, with proper maintenance, your system will last for years with very little in repair costs.





- Made in the USA
- · Built-in Ethenet Connection
- Wi-Fi Printing\*
- · Phone, E-Mail, and Live Chat Support
- Virtual Training Suite
- · High Resolution Engraving at the Highest Speeds
- · Interlock Safety
- Lower Lifetime Cost
- Memory in the Machine
- · Camera Positioning Features
- Registration Mark Recognition
- Job Trace\*

- Complete Warranty Covers All Machine Parts
- Engraves up to 1200 dpi
- · Touch-Screen Keypad\*
- Built-In Dithering Patterns
- Metal and Ceramic CO<sub>2</sub> Laser Technology
- Operate Multiple Machines With One Computer
- Servo Motors for Higher Speed and Quality\*
- Super-Silent Fans
- Full Job Control Software
- Integrated Suggested Material Settings
- · And More!



<sup>\*</sup> Available on Select Models

# ZING LASERS





### ZING 16

Small-size, entry-level laser system that is perfect for starting a business or operating out of your home, office, or school.

- 30 or 40 watt CO<sub>2</sub> laser
- 16" x 12" x 4.5" (406 x 305 x 114 mm) work area
- · Affordable pricing for the entry-level user

### ZING 24

Larger work area and more features make this laser an affordable choice for those needing more features than an entry-level machine.

- 30, 40, 50, or 60 watt CO<sub>2</sub> laser
- 24" x 12" x 7.75" (610 x 305 x 197 mm) work area
- · Compatible with the Rotary Attachment
- Radiance™ Beam-Enhancing Optics for a smaller laser spot size across the table

## System Features

		21119 24
Made-in-the-USA Quality: Designed, engineered & built in Golden, CO	•	
Epilog Job Manager™: Management & workflow software - easily organize, edit, save & print	•	
Laser Dashboard™: Set speed/power parameters & access more laser features	•	•
CO2 Laser Tubes: Long-lasting metal/ceramic tubes for highest engraving quality	•	
Lenses Rated to 500 Watts: Highest-quality lenses provide long life & higher resolutions	•	
High-Speed Stepper Motors: Faster stepper motors for high-resolution engraving	•	
3D & Stamp Engraving Settings: Etch & cut stamps or create 3D curves while engraving	•	
Super-Silent™ Cooling Fans: Quiet operation suitable for office environments	•	
Air Assist: Remove heat & combustible gases from the cutting surface	•	
Raster/Vector Color Mapping: Change your speed & power by using color settings	•	
Networking Choices: USB & Ethernet connections		
Moveable Home Position: Engrave odd-shaped items easily by setting a new home position		
Red Dot Pointer: Provides a visible laser beam to help position projects	•	
Easy-Access Drop-Down Door: Front access door for the laser system		
Radiance™ Beam-Enhancing Optics: Higher-resolution optics for detailed engraving		
Rotary Attachment Compatibility: Engrave cylindrical objects with the optional rotary		





Zing 16 Zing 24

# FUSION EDGE LASERS







### FUSION EDGE 12

- Available in CO<sub>2</sub> or fiber
- 30 watt fiber laser
- 30, 40, 50, or 60 watt CO<sub>2</sub> laser
- 24" x 12" x 7" (610 x 305 x 178 mm) work area
- IRIS™ Single Overhead Camera

### FUSION EDGE 24

- Available in CO<sub>2</sub>
- 30, 40, 50, 60, or 80 watt CO<sub>2</sub> laser
- 24" x 24" x 10" (610 x 610 x 254 mm) work area
- IRIS™ Dual Overhead Cameras

### FUSION EDGE 36

- Available in CO<sub>2</sub>
- 50, 60, or 80 watt CO<sub>2</sub> laser
- 36" x 24" x 10" (914 x 610 x 254 mm) work area
- IRIS™ Dual Overhead Cameras

## IRIS™ Camera Positioning

Position your artwork directly on your item using the overhead camera system of the Fusion Edge. Artwork can be quickly duplicated on screen, positioned on your product, and engraved in minutes. It's the fastest method of artwork set up available.

Drag & drop functionality for positioning artwork

Duplicate artwork, resize it, and select cut lines on screen
 Quickest and easiest positioning system



## System Features

	Edge 12	Edge 24	Edge 36
Made-in-the-USA Quality: Designed, engineered & built in Golden, CO			
Epilog Job Manager™: Management & workflow software - easily organize, edit, save & print			
5g System Acceleration: Fast acceleration to top speed			
IRIS™ Camera Positioning: Overhead camera(s) for easy artwork positioning			
SAFEGUARD™ features: Keep the mechanics cleaner and dust-free		•	
Touch-Screen Control: File selection, auto-focus, and more			
Air Assist: Remove heat & combustible gases from the cutting surface		•	
Networking Choices: USB, Ethernet & Wireless connections			
Permanent Job Storage (1 GB): Keep your most-run jobs at the machine			
Auto Focus: Automatically focus the table to the correct focal distance			
Software Suite: Dashboard™ and Job Manager Software Package			
CO <sub>2</sub> , air-cooled, metal/ceramic laser tube, 10.6 micrometers			
or 30 watt fiber laser Source, 1064 nm	•		
Radiance™ Beam-Enhancing Optics: Higher resolution optics for detailed engraving			
Air Flow: Streamlined air flow for the most efficient smoke and vapor removal			
High-Speed, Brushless DC Servo Motors: Withstands rigorous engraving jobs at high speeds			
Red Dot Pointer: Provides a visible laser beam to help position your projects			
Job Trace: Quickly see where the job will engrave on your material			
Removable Front Panel: Easy access to the crumb tray		•	
Super-Silent™ Cooling Fans: Quiet operation suitable for office environments			
Rim-Style and 3-Jaw Chuck Rotary Compatibility			



# FUSION PRO LASERS





- Available in CO<sub>2</sub>, fiber, or dual-source
- 50. 60. or 80 watt CO<sub>2</sub> laser
- 30 or 50 watt fiber laser
- 24" x 24" x 9" (610 x 610 x 228 mm) work area
- IRIS™ Dual Overhead Cameras
- IRIS™ Registration Camera



#### FUSION PRO 36

- Available in CO<sub>2</sub> or dual-source
- 50, 60, or 80 watt CO<sub>2</sub> laser
- 30 or 50 watt fiber laser
- 36" x 24" x 9" (914 x 610 x 228 mm) work area
- IRIS™ Dual Overhead Cameras
- IRIS™ Registration Camera



### FUSION PRO 48

- Available in CO<sub>2</sub>, fiber, or dual-source
- 50, 60, 80, or 120 watt CO<sub>2</sub> laser
- 30 or 50 watt fiber laser
- 48" x 36" x 12.25" (1219 x 914 x 311 mm) work area
- IRIS™ Dual Overhead Cameras
- IRIS™ Registration Camera

## Industry's Highest-Speed Engraving

Introducing the fastest laser engraving systems on the market. Performance and image quality are at the heart of the Fusion Pro line of laser systems. With a maximum speed of 165 IPS (4.2m/s), and featuring 5g acceleration, the Fusion Pro lasers are the fastest, most productive laser systems available. Whether you're engraving wood, plastic, coated metals, or glass, the Fusion Pro allows you to produce more product in less time than any competitive system.

## IRIS™ Camera Positioning

Positioning your artwork is easier than ever with the IRIS™ Camera Positioning feature of the Fusion Pro. Overhead cameras provide a view of your material as it is positioned on the table, allowing you to accurately place your artwork and know exactly where your laser will engrave. A camera at the lens assembly allows you to locate registration marks on your artwork for precise cutting and engraving.

## System Features

	Pro 24	Pro 36	Pro 48
Made-in-the-USA Quality: Designed, engineered & built in Golden, CO		•	•
High Speed Engraving: Max speed of 165 IPS (4.2 m/s)			
5g System Acceleration: Fast acceleration to top speed			
IRIS™ Camera Positioning: Overhead cameras & camera at the carriage for artwork positioning			
SAFEGUARD™ features: Keep the mechanics cleaner and dust-free			
Touch-Screen Control: File selection, auto-focus, and more			
Air Assist & Compressor: Remove heat & combustible gases from the cutting surface	•		
Vacuum Hold-Down Table: Exhaust under the table	•		
Networking Choices: USB, Ethernet & Wireless connections			
Permanent Job Storage (1 GB): Keep your most-run jobs at the machine			
Auto Focus: Automatically focus the table to the correct focal distance			•
Software Suite: Dashboard™ and Job Manager™ Software Package			
50, 60, 80, or 120 watt CO <sub>2</sub> , air-cooled, metal/ceramic laser tube, 10.6 micrometers	•		
or 30 or 50 watt fiber laser Source, 1064 nm			
or Dual Source configuration			
Radiance™ Beam-Enhancing Optics: Higher resolution optics for detailed engraving	•		
Laminar Air Flow: Streamlined air flow for the most efficient smoke and vapor removal			
High-Speed, Brushless DC Servo Motors: Withstands rigorous engraving jobs at high speeds	•		
Red Dot Pointer: Provides a visible laser beam to help position your projects			
Job Trace: Quickly see where the job will engrave on your material			
Easy-Access Drop-Down Door: Front access door for the laser system	•		
Super-Silent™ Cooling Fans: Quiet operation suitable for office environments	•		
Rim-Style and 3-Jaw Chuck Rotary Compatibility	•		



# ACCESSORIES



## Air Compressor

Epilog's optional Air Compressor is available to work with the included Air Assist feature of the laser systems. Direct a constant stream of air to your cutting surface to remove heat and combustible gases from the work area. This high-quality air compressor unit feeds 30 psi (2.07 bar) of air through the Air Assist structure, giving you the best cutting results available. The vibration-dampening rumber feet reduce the noise level of the compressor.



Incorporate the gridded cutting table when cutting through materials.

By raising the materials off of the table when cutting, you'll be able to reduce any back-side burning on the material.

For cutting through materials on the Fusion Pro, choose between a traditional cutting-grid table or a slat table.

#### Machine Stand

Add the machine stand to your Fusion Edge 12 to turn your desktop laser into a free-standing unit. This optional stand features high-quality wheels to move the laser system throughout your work area with ease, and the shelf makes a great place to store your most used materials.







## Rotary Attachments

Add the ability to engrave cylindrical items to your laser, including glasses, bottles, and more. Epilog offers two types of Rotary Attachments. The Standard Rim-Style Rotary is great for general-purpose cylindrical shapes, including glasses, mugs and wine bottles. We offer the 3-Jaw Chuck Rotary Attachment for more demanding applications when you need to mechanically clamp a cylinder or oddly shaped, non-cylindrical item.

## Lens Options

1.5" Lens: Highest-Resolution Engraving

Although the standard 2.0" lens provides amazing detail, our 1.5" lens assembly has been designed for the highest-resolution engraving and etching of extremely small fonts.

4.0" Lens: Cutting Thicker Materials and Inside Deep Areas

The 4.0" lens produces a focused beam over a longer vertical distance, which makes it ideal when engraving within a recessed area of a product, such as inside a bowl or plate. The lens is also useful for cutting through very thick materials with a more elongated beam.

### Pin Table

The Pin Table incorporates moveable pins designed to raise and support material during cutting. This helps ensure you receive the cleanest laser cut edges from your laser machine. Use the Pin Table with the Fusion Pro's IRIS<sup>TM</sup> camera system for a visual representation of each pin's precise location for the highest quality edge cuts on a laser system.









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# TECH SPECS











	Zing 16	Zing 24	Fusion Edge 12 (CO <sub>2</sub> )	Fusion Edge 12 (Fiber)	Fusion Edge 24	Fusion Edge 36	
Work Area	16"x12" (406x305 mm)	24"x12" (610x305mm)	24"X12" (610X305mm)		24"x24" (610x610mm)		
MaxMaterial Thickness	4.5" (114mm)	7.75" (197mm)	7" (178mm)		10" (254mm)		
Laser Tube Wattages	30 & 40 watt, CO2, air- cooled, metal/ceramic tube, 10.6 micrometers	30, 40, 50 & 60 watt, CO <sub>2</sub> , air-cooled, metal/ceramic tube, 10.6 micrometers	30, 40, 50 or 60 watt, CO <sub>2</sub> , air-cooled, metal/ceramic tube, 10.6 micrometers	30 watt,fiber, air-cooled, includes collimator. 1064nm. Beam quality: M2 < 1.1	30, 40, 50, 60, or 80 watt, CO2 air- cooled, metal/ceramic tube, 10.6 micrometers	50, 60, or 80 watt, CO2 air- cooled, metal/ceramic tube, 10.6 micrometers	
Software	Laser Dashboard™, Epilog Job Manager™						
Memory	Multiple files up to 64MB.	Engrave any file size	Multiple files up to 1GB. Engrave any file size				
Motion Control	High-speed micro steppe	er motors	High-speed, continuous-loop, brushless DC servo motors using rotary encoding tech for precise positioning				
X-Axis Bearings	Shielded roller bearing assembly on a ceramic- gs Ground & polished stainless steel, teflon-coated, self-lubrica			-lubricating bearings			
Belts	Advanced B-style Kevlar belts Advanced B-style double-wide Kevlar precision drive belts						
Resolution	User-controlled 100-10000	iqpi	User-controlled 75-1200dpi				
Speed & Power	Computer-controlled speed & power in 1% increments up to 100%. Color mapping feature links speed, power, frequency, & raster/vector mode settings to any RGB color			Color mapping feature links			
Print Interface	USB & 10Base-T Ethernet c compatible	connections. Windows 7/8/10	ows 7/8/10 USB, Wireless, & 10Base-T Ethernet connections. Windows 7/8/10 compatible				
Size (W x D x H)	28.75"x22.125"x12.5" (730x562x318mm)	38"x27.25"x15" (965x692x381mm)	39.5"x26.5"x17.9" (1003x673x	455mm)	41.52"x32.81"x38.04" (1055x834x967mm)	53.52"x32.81"x38.04" (1359x833x966mm)	
Weight	951bs (43kg)	140lbs (64kg)	138lbs (63kg)		225lbs (102kg)	260lbs (117kg)	
Electrical	Auto-switching power supply 110-240volts, 50 or 60Hz, single phase						
Ventilation System	350-400CFM (595-680m³/hr) external exhaust to outside or internal filtration unit required. One output port, 4" (102mm) in diameter						
Class	Class 2 Laser Product - 1 mW CW MAXIMUM 600-700nm						







	€	<b>©</b>	•	<b>(3)</b>	•		
Fusion Pro 24 (CO <sub>2</sub> )	Fusion Pro 24 (Fiber)	Fusion Pro 36 (CO <sub>2</sub> )	Fusion Pro 36 (Fiber)	Fusion Pro 48 (CO <sub>2</sub> )	Fusion Pro 48 (Fiber)		
24"x24" (610x610mm)		36"x24" (914x610mm)		48"x36" (1219x914mm)			
9" (228mm)				12.25" (311mm)			
50, 60, or 80 watt, CO2 air- cooled, metal/ceramic tube, 10.6 micrometers	30 or 50 watt,fiber, air-cooled, includes collimator. 1064nm. Beam quality: M2 < 1.1	50, 60, or 80 watt, CO <sub>2</sub> air- cooled, metal/ceramic tube, 10.6 micrometers	30 or 50 watt, fiber, air-cooled, includes collimator. 1064nm. Beam quality: M2 < 1.1	50, 60, 80, or 120 watt, CO2, air- cooled, metal/ceramic tube, 10.6 micrometers	30 or 50 watt, fiber, air-cooled, includes collimator. 1064nm. Beam quality: M2 < 1.1		
Laser Dashboard™, Epilog Job Mana	Laser Dashboard™, Epilog Job Manager™						
Multiple files up to 1GB. Engrave any	file size						
High-speed, continuous-loop, brushl	ess DC servo motors using roto	ry encoding tech for precise po	esitioning				
Ground & polished stainless steel, teflon-coated, self-lubricating bearings. Dual blocks on X-axis for greater rigidity							
Advanced B-style double-wide Kevlo	ar precision drive belts						
User-controlled 75-1200dpi							
165 IPS (4.2m/s) with 5g acceleration. Computer-controlled in .001 increments up to 100%. Color mapping feature links speed, power, frequency, & raster/vector mode							
USB, Wireless, & 10Base-T Ethernet connections. Windows 7/8/10 compatible							
41.52"x32.81"x38.04" (1055x834x967mm)		53.52"x32.81"x40.54" (1359x833x10	)29mm)	70.6"x51.3"x42.75" (1794x1304x1086mm) Pedestal removed: 34"h (863mm)			
240lbs (108kg)		275lbs (124kg)		650lbs (295kg)			
Auto-switching power supply 110-240volts, 50 or 60Hz, single phase				220/240volts, 50 or 60Hz, single phase			
350-400CFM (595-680m³/hr) external exhaust to outside or internal filtration unit required. One output port, 4" (102mm) in diameter			Two upper output ports. One lower port. Total 735CFM. All ports 4" (102mm) diameter				
Class 2 Laser Product - 1 mW CW MAXIMUM 600-700nm							

Technical specifications and product configurations subject to change without notice.







