

EPILOG LASER

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Procedure Title:	Replacing the Controller Board
Machine Type:	Epilog Helix
Tools Needed:	Philips Head Screw Driver

Intro:

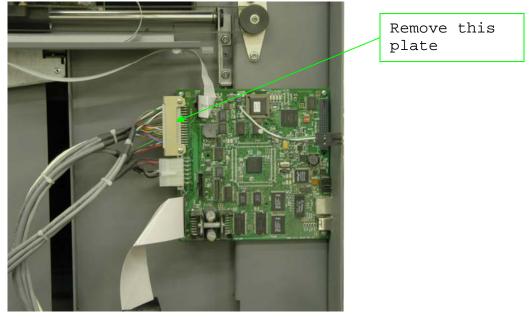
This procedure details steps to replacing the controller board in the Epilog Helix. Before starting on this procedure unplug the power cord from the machine. Also, put a static guard around your most dominant hand. Connect this static guard to a piece of metal. The static guard will be included with the new controller board.

Procedure:

1. Remove the left side panel.



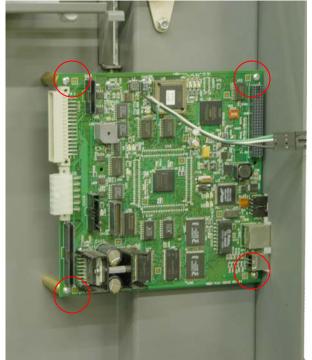
2. Disconnect the four electrical connectors from the board.



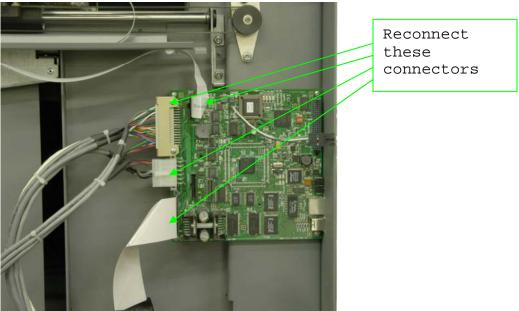
3. Unscrew the four screws on each corner of the control panel.



- 4. Remove the controller board, replace with a new controller board.
- 5. Tighten the four screws on each corner of the controller board.



6. Reconnect the four connectors to the controller board.



7. Replace the side panel.

8. Plug in and turn on the machine. You may need to reset home position and several other settings.

If you have any questions, please contact Epilog's Technical Support Phone 303.215.9171 Fax 303.531.7594 E-Mail tech@epiloglaser.com