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# Checking Table Level and Adjustment

For the Epilog Zing

7/21/2014

### **Requirements:**

Tools:

- O 3/32 Allen Wrench
- **O** Adjustable Wrench

Parts:

• N/A

# **Overview:**

This procedure will verify and adjust the level of the table allowing the laser to deliver power evenly across the entire bed of the engraver.

# **Procedure A: Checking Table Level**

#### Step 1

With the engraver powered ON and no material in the engraver, press the focus button on the Keypad.



#### Step 2

Lower the Focus Stylus and slide it all the way to the right side of the engraving area.



# **Quick Tip!**

To tell if the engraver is in focus, swing the focus stylus. The stylus should tap angst the material but not get stuck.

#### Step 3

Use the UP and DOWN arrows on the Key Pad to raise and lower the table until it barely touches the Focus Stylus.



#### Step 4

Power the engraver OFF.

#### Step 5

Move the Focus Stylus to each corner of the table. The engraver should be focused on all corners of the engraving area. If there is a corner that is not level, move on to *Procedure B* 



# **Procedure B: Adjusting the table level**

#### Step 1

On the corner to be adjusted, locate the Lead Nut Clamp. There is one on each corner of the table.



#### Step 2

Locate and loosen the Lead Nut Clamp Screw using a *3/32 Allen Wrench* until the screw spins freely. (Gain access to the bottom of the table via the Front Door.)



#### Step 3

By hand (or with an *Adjustable Wrench*) turn the plastic Lead Nut until the Focus Stylus is just touching the table.



#### Step 4

Using a 3/32 Allen Wrench, retighten the Lead Nut Clamp Screw.



#### Step 5

Repeat this procedure for each out of corner of the table.

## Conclusion

The table should now be in focus. If you encounter any problems please contact Epilog Tech Support at (303) 215-9171.