Procedure Title: Replacing the X/Y Combo PCB

Machine Type: Mini18, Mini24, Helix

Intro:
This procedure details steps to replacing the X/Y Combo PCB.

Procedure:

1. Remove right side panel with Phillips screwdriver.

2. Locate the fan mounting bracket next to the X motor and remove it by unplugging the motor and fan connectors and removing the Phillip’s screws.
3. Remove the 2 nuts holding the PCB in place and remove it.

4. Reverse Steps 3-1 to install the new PCB.

If you have any questions, please contact Epilog’s Technical Support
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