

## Power Supply Removal

Disconnect the machine from its power source.

Remove the lower right hand panel to expose the power supply.

Disconnect the power leads leading from the power supply to the machines main harness. Each of these connectors is different, so there is no risk of connecting them incorrectly.

From inside the lower right hand panel, remove the two mounting screws shown in figure 73.

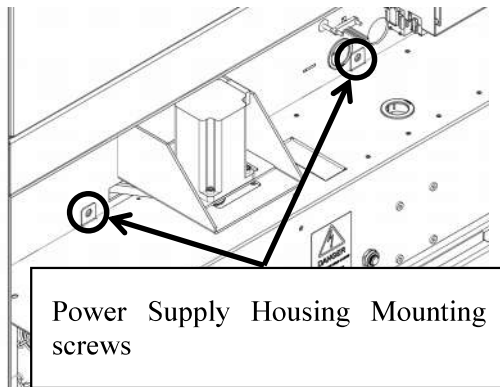


Figure 73

Move to the rear of the machine and remove the two mounting screws from the rear of the power supply housing. The location of these screws is shown in figure 74.

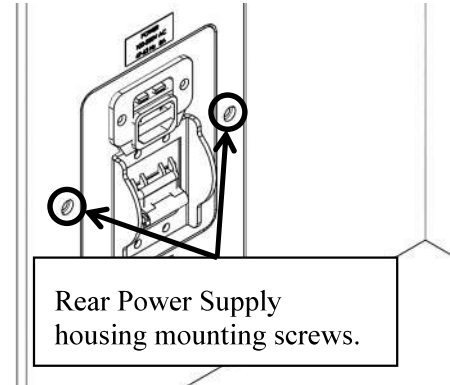


Figure 74

Remove the power Supply assembly.

## Installing the Power Supply Assembly

Place the power supply housing inside the Fusions chassis.

Loosely install the two mounting screws shown in figure 74.

Install and tighten the two mounting screws shown in figure 73.

Tighten the two mounting screws shown in figure 74.

Reconnect the Power Supply assembly's power harnesses to the Fusions machine wiring harness.

Reconnect the Fusion to its power source.

Reboot the machine and test for proper functionality.